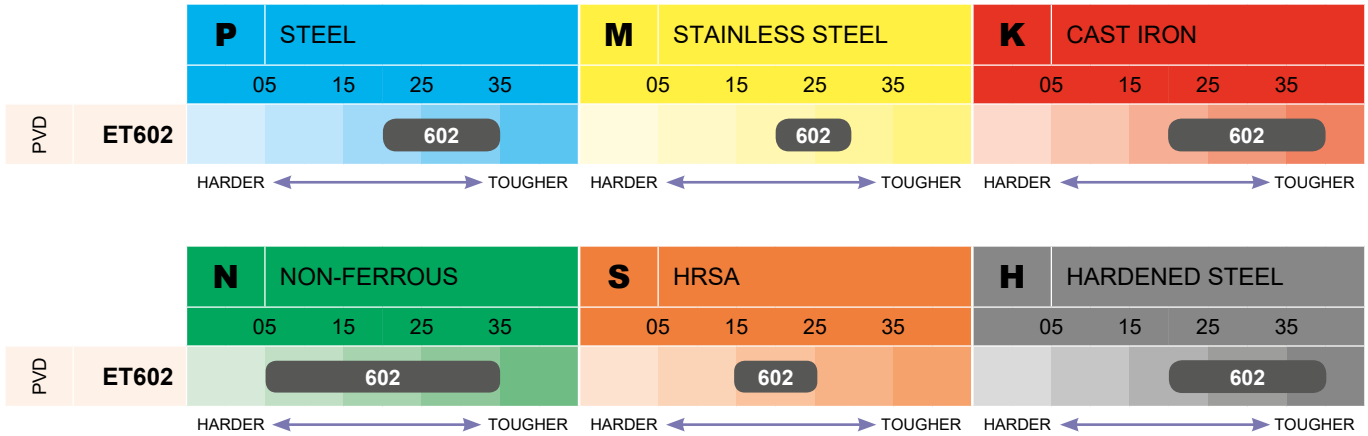


INSERT GRADE GUIDE



	P20 - P35	ET602 Ultra dense PVD coating optimised for drilling applications, suitable for most materials
	M20 - M40	
	K20 - K40	
	N05 - N35	
	S15 - S25	
H20 - H40		PVD - TiAlN

INSERT EDGE PREPARATION GUIDE

P	M	K	N	S	H	Edge Preparation Guide	
●		●	●		●		Standard Edge Preparation General machining, first choice
●	●				●		MS Sharp geometry for Stainless Steel and HRSA