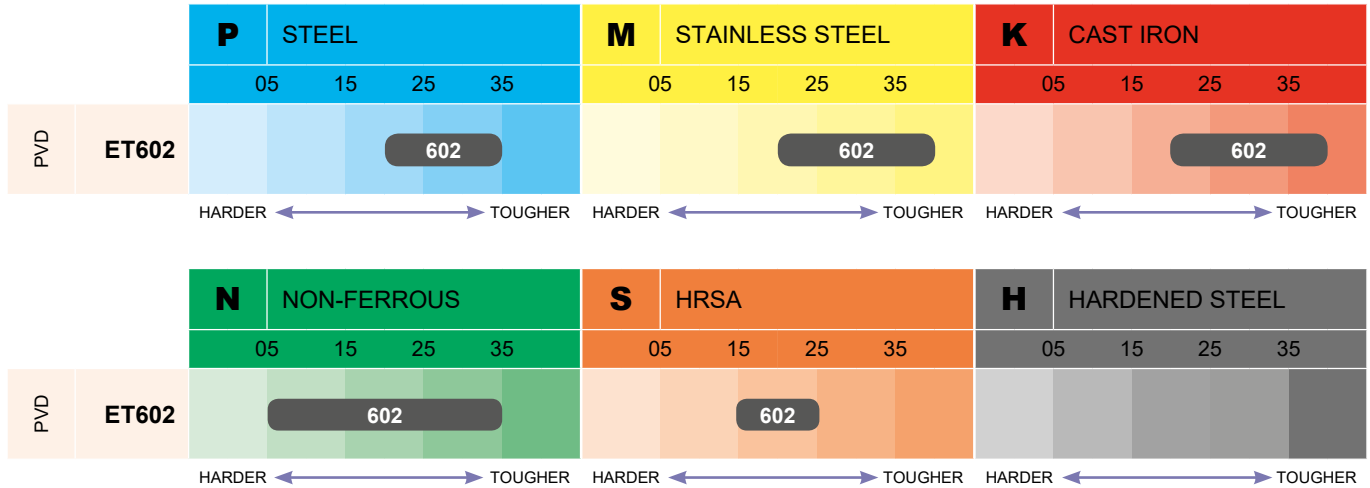


INSERT GRADE GUIDE



	P20 - P35	ET602
	M20 - M40	Ultra dense PVD coating optimised for grooving applications, suitable for most materials
	K20 - K40	
	N05 - N35	
	S15 - S25	PVD - TiAlN

INSERT GEOMETRY

P	M	K	N	S	H	Edge Preparation Guide		
●	●	●	●	●	●		TDP	For Aluminium, Stainless Steel and HRSA
●	●	●	●	●	●		TDN	General machining
●	●	●	●	●	●		TDY	Grooving and Turning