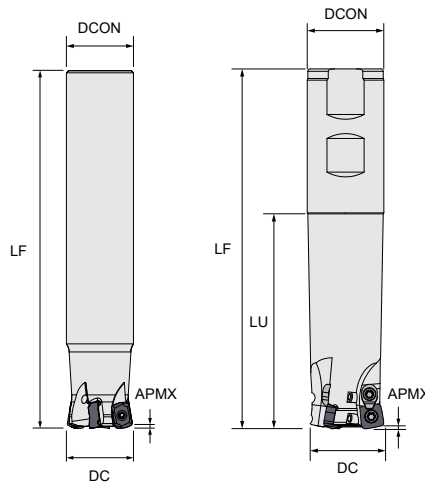
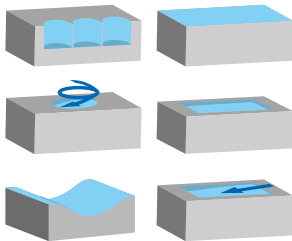


## HIGH FEED MILLING

4 Corner Insert

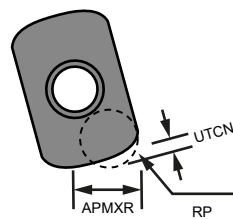
### M15HE



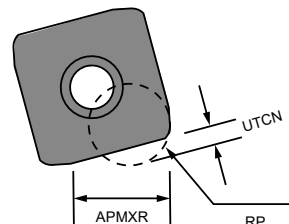
Insert Type	
	ENMX 0604
	SDMT 1204..
	SDMW 1204..

EDP Code	TOOL CODE	S	DC	DCON	LU	LF	APMX	ZEFP	Shank	Insert	Screw	Clamp	Clamp Screw	Wrench
MTH0120	<b>M15HE.16162PS-06</b>	🔵	16	16	-	100	0.9	2	PLAIN	ENMX06	TXS2507	-	-	TXW08
MTH0121	<b>M15HE.16162PL-06</b>	🔵	16	16	-	150	0.9	2	PLAIN					
MTH0122	<b>M15HE.20203PL-06</b>	🔵	20	20	-	160	1.0	3	PLAIN					
MTH0123	<b>M15HE.25254PM-06</b>	🔵	25	25	-	180	1.0	4	PLAIN					
MTH0124	<b>M15HE.25254PL-06</b>	🔵	25	25	-	250	1.0	4	PLAIN					
MTH0125	<b>M15HE.32325PL-06</b>	🔵	32	32	-	200	1.0	5	PLAIN					
MTH0079	<b>M15HE.32322-12</b>	🔵	32	32	70	150	1.8	2	FLAT	SDMT12 SDMW12	TXS4010	HFBP3	TXS3511	TXW15
MTH0080	<b>M15HE.40403-12</b>	🔵	40	40	70	150	1.8	3	FLAT					

ENMX



SDMT/W



Insert	Cutting Dia. DC	Axial Max Depth APMX	Radial Max Depth APMXR	Programmed Corner Radius RP	Uncut Thickness UTCN
ENMX	16	0.9	3.5	2.0	0.30
ENMX	20	1.0	3.7	2.0	0.31
ENMX	25	1.0	3.7	2.0	0.31
ENMX	32	1.0	3.7	2.0	0.31
SDMT/W	32	1.8	8.6	3.5	0.94
SDMT/W	40	1.8	8.6	3.5	0.94

